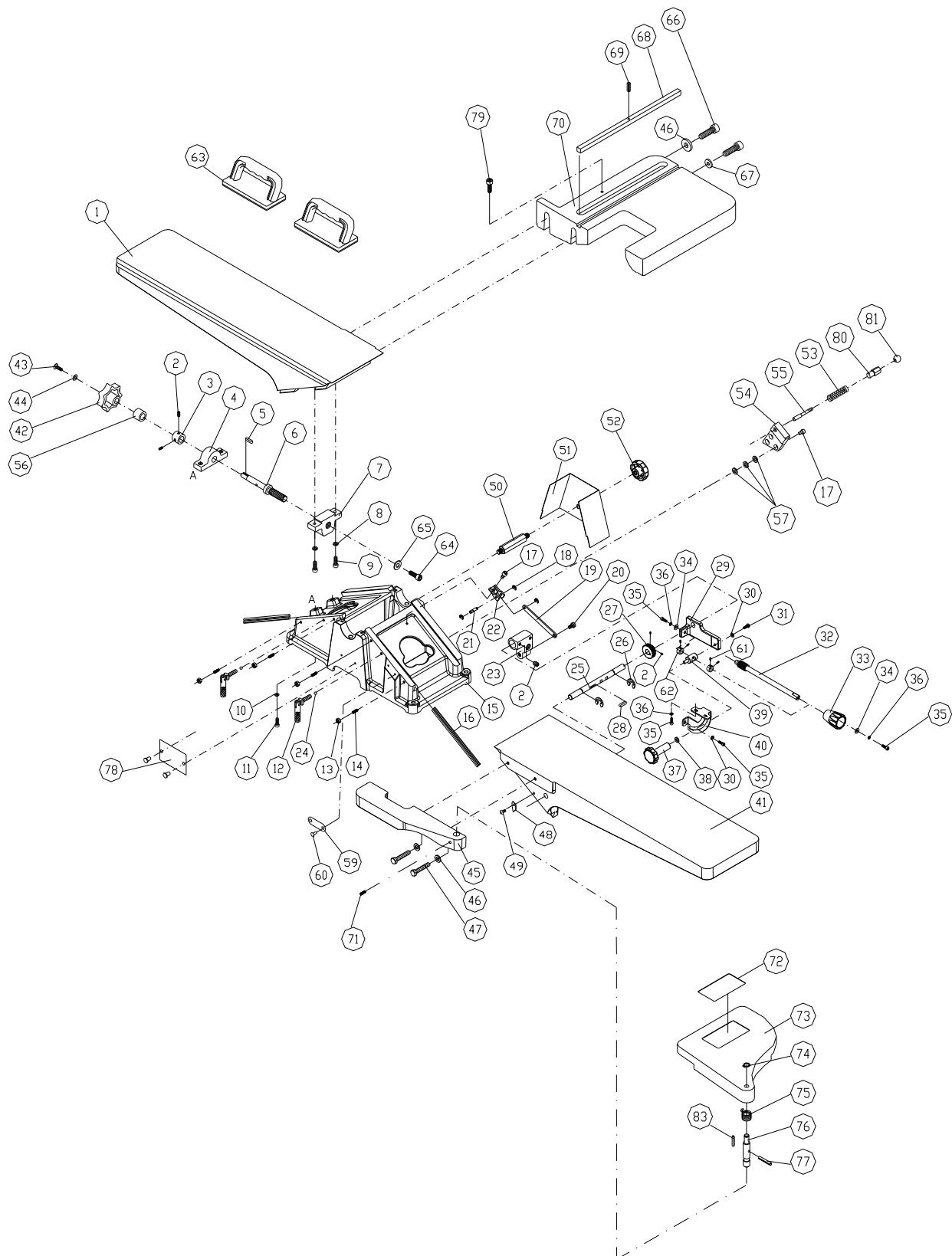


Parts List: Base Assembly (60C and 60HH)

Index No.	Part No.	Description	Size	Qty
1	6296000	Rear Table		1
2	TS-0267041	Set Screw	1/4"-20x3/8"	6
3	6296001	Collar		1
4	6296002	Bracket		1
5	6296003	Key	5x5x12mm	1
6	6296004	Lead Screw		1
7	6296005	Bracket		1
8	TS-0720091	Lock Washer	3/8"	2
9	TS-0209061	Cap Screw	3/8"-16x1-1/4"	2
10	TS-0720111	Lock Washer	1/2"	2
11	6296009	Cap Screw	1/2"-12NCx1-1/2"	2
12	6296010	Bolt		2
13	TS-0561021	Hex Nut	5/16"-18	6
14	TS-0267091	Set Screw	1/4"-20x1"	6
15	60B-215	Base		1
16	6296013	Gib		2
17	TS-0208041	Socket Head Cap Screw	5/16"-18x3/4"	3
18	6296015	Retaining Ring	ETW-6	3
19	6296132	Bar		1
20	6296016	Bolt		1
21	6296017	Shaft		1
22	6296018	Lock Bracket		1
23	6296019	Bracket		1
24	6296020	Ball		2
25	6296021	Shaft		1
26	6296022	Retaining Ring	ETW-12	2
27	6296023	Worm		1
28	6296024	Key	5x5x20	1
29	6296025	Adjusting Base		1
30	TS-0680021	Flat Washer	1/4"	1
31	TS-0050031	Hex Cap Screw	1/4"-20x3/4"	1
32	6296029	Worm Shaft		1
33	6296028	Handle		1
34	TS-0680021	Flat Washer	1/4"	2
35	TS-0207021	Socket Head Cap Screw	1/4"-20x1/2"	6
36	TS-0720071	Lock Washer	1/4"	5
37	6296033	Clamp Knob		1
38	TS-0680061	Flat Washer	1/2"	1
39	6296035	Lock Plate		1
40	6296036	Plate		1
41	60B-241	Front Table		1
42	6296038	Handwheel		1
43	6296039	Phillips Pan Head Screw	5/16"-18x1/2"	1
44	TS-0680041	Flat Washer	3/8"	1
45	60B-245	Rabbeting Ledge		1
46	TS-0680041	Flat Washer		3
47	TS-0060051	Hex Cap Screw	3/8"-16x1"	2
48	6296044	Pointer		1
49	TS-081B012	Phillips Pan Head Screw	#8-32x1/4"	1
50	6296056	Bolt		1
51	6296057	Belt Guard		1
52	6296058	Knob		1
53	60C-253	Spring		1
54	60C-254	Set Block		1
55	60C-255	Limit Rod		1

Index No.	Part No.	Description	Size	Qty
56	6296063	Collar.....	1
57	TS-0680031	Flat Washer.....	5/16"	6
59	6296167E	Depth Scale.....	1
60	VS020500	Rivet.....	2x5mm	4
61	TS-0267021	Socket Set Screw.....	1/4"-20x1/4"	4
62	6296151	Collar.....	2
63	60C-263	Push Block	2
64	TS-0208021	Socket Head Cap Screw.....	5/16"-18x1/2"	1
65	6296166	Flat Washer.....	5/16"x3/4"D	2
66	TS-0209071	Socket Head Cap Screw.....	3/8"-16x1-1/2"	2
67	TS-1550071	Flat Washer.....	3/8"x3/4"D	1
68	6296089	Key	9.5mmx273mm	1
69	6296088	Spring Pin.....	4x14mm	1
70	60C-270	Base Slide	1
71	TS-0270051	Socket Set Screw.....	5/16"-18x1/2"	1
60B-270	Cutterhead Guard Assembly (Index # 72 thru 77)	1
72	60B-272	Warning Label.....	1
73	60B-273	Cutterhead Guard	1
74	JSG96-223	Retaining Ring	STW-11	1
75	60B-275	Spring	1
76	60B-276	Shaft.....	1
77	5F-E208	Spring Pin.....	5x28mm	1
78	60C-278RU	I.D. Label.....	1Ph.....	1
60C-278ARU.....	I.D. Label.....	3Ph.....	1
60HH-278RU	I.D. Label.....	1Ph.....	1
60HH-278ARU	I.D. Label.....	3Ph.....	1
79	TS-0207021	Socket Head Cap Screw.....	1/4"-20x1/4"	1
80	60C-280	Stud	1
81	5DF-B05.....	Knob	1
82	60HH-282	L-Plate (not shown)	2
83	AP2-16	Spring Pin.....	6x28mm	1

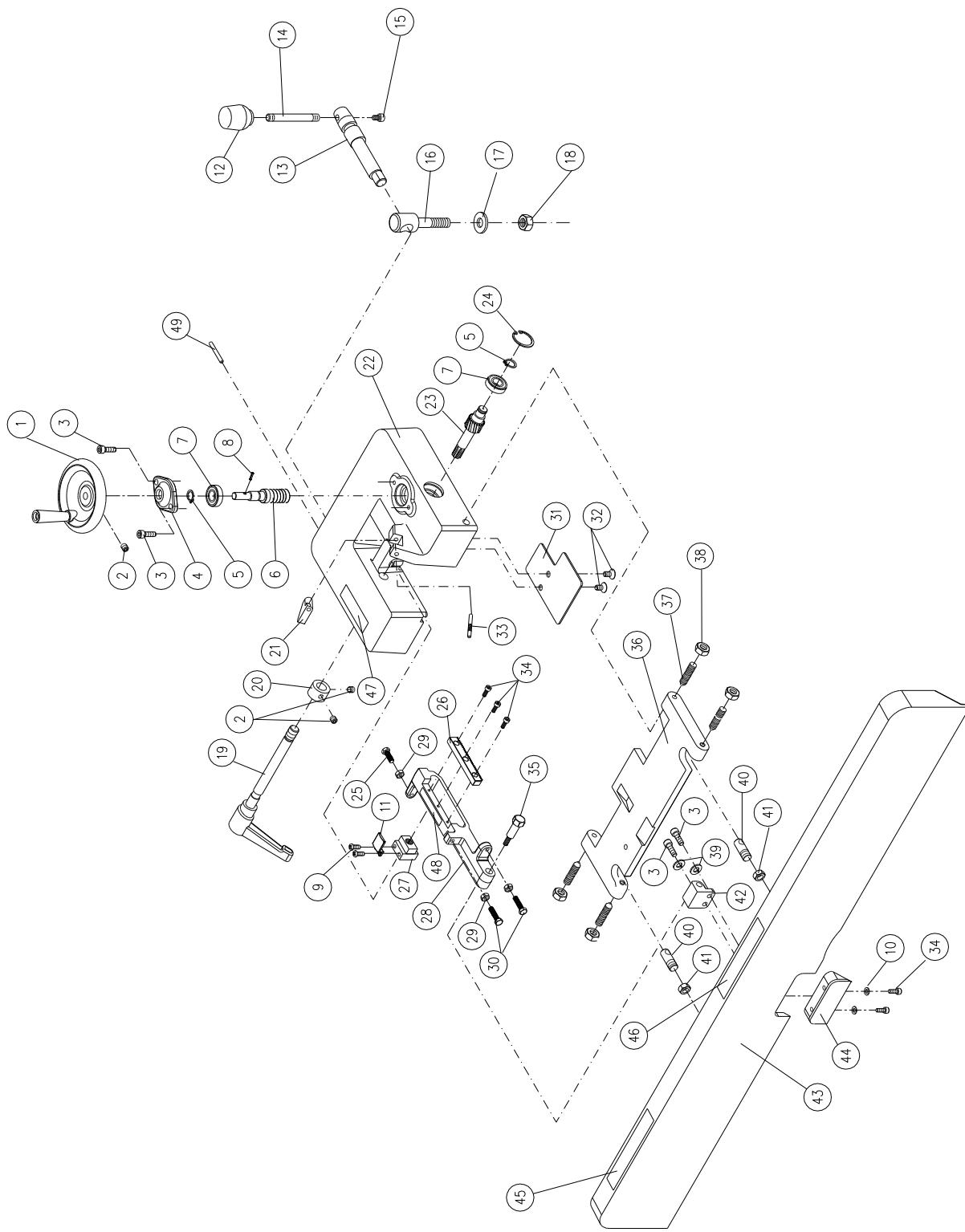
Base Assembly (60C and 60HH)



Parts List: Fence Assembly (60C and 60HH)

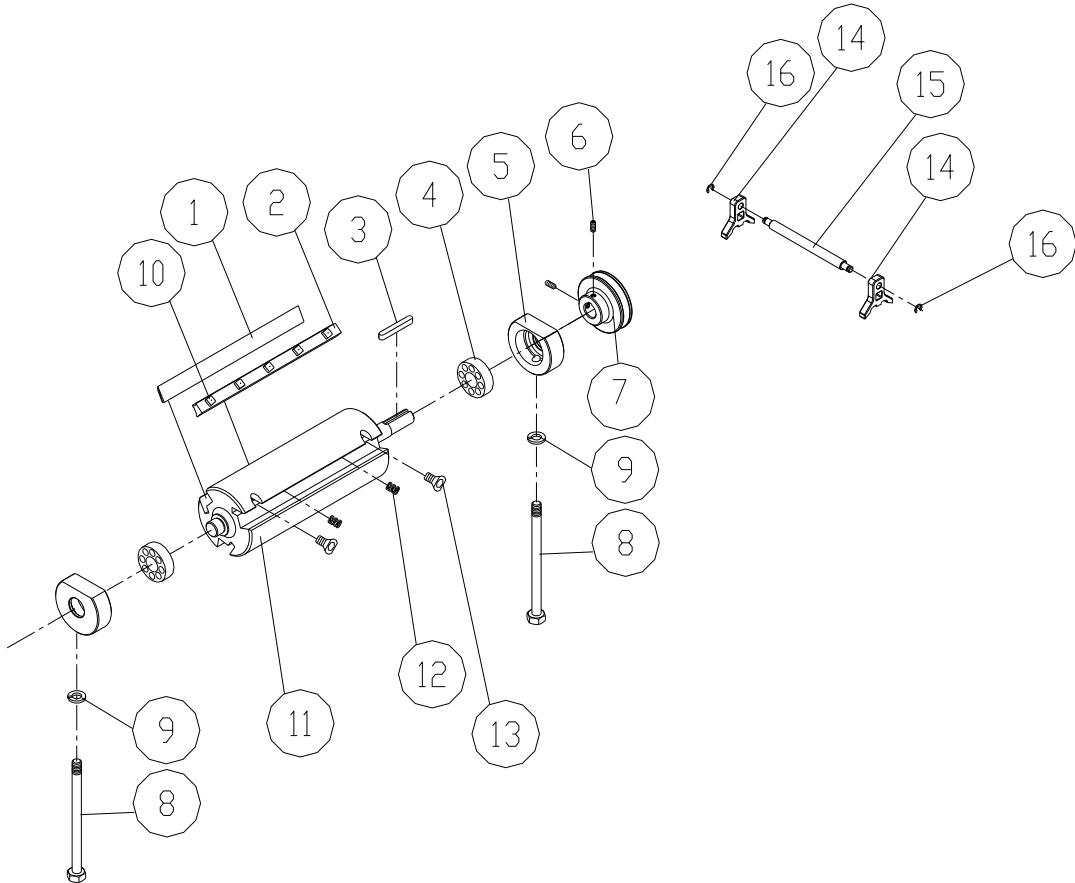
Index No.	Part No.	Description	Size	Qty
	PJ882-FA	Fence Assembly (Index #1 thru 49).		
1	PJ882-101	Hand Wheel		1
2	TS-0267021	Socket Set Screw	1/4"-20x1/4"	3
3	TS-0207031	Socket Head Cap Screw	1/4"-20x5/8"	4
4	PJ882-104	Bearing Cover		1
5	PJ882-105	C-Ring	STW-12	2
6	PJ882-106	Worm Shaft		1
7	BB-6001ZZ	Ball Bearing	6001ZZ	2
8	PJ882-108	Pin	Ø3x20mm	1
9	TS-0810012	Round Head Slotted Machine Screw	#10-24x1/4"	2
10	TS-0680011	Flat Washer	3/16"	2
11	PJ882-111	Pointer		1
12	6285945	Knob		1
13	6296069	Locking Shaft		1
14	6285944	Handle Stud		1
15	TS-0207021	Socket Head Cap Screw	1/4"-20x1/2"	1
16	6296084	Bolt		1
17	TS-0680061	Flat Washer	1/2"	1
18	PJ882-118	Nylon Nut	1/2"-12	1
19	PJ882-119	Locking Handle		1
20	PJ882-120	Bushing		1
21	PJ882-121	Stop Block		1
22	PJ882-122	Fence Bracket		1
23	PJ882-123	Worm		1
24	PJ882-124	Retaining Ring	RTW-28	1
25	TS-0050031	Hex Cap Screw	1/4"-20x3/4"	1
26	PJ882-126	Rack		1
27	PJ882-127	Locking Handle Nut		1
28	PJ882-128	Locking Link		1
29	TS-0561011	Hex Nut	1/4"-20	3
30	F007239	Hex Cap Screw	1/4"-20x1-1/4"	2
31	PJ882-131	Safety Plate		1
32	TS-081F031	Phillips Flat Head Machine Screw	1/4"-20x1/2"	2
33	6296070	Pin	5mmx50mm	1
34	TS-0206021	Socket Head Cap Screw	#10-24x1/2"	5
35	6296073	Screw		1
36	6296082	Fence Link		1
37	6285942	Cone Point Screw		4
38	TS-0561031	Hex Nut	3/8"-16	4
39	TS-0720071	Lock Washer	1/4"	2
40	6285940	Pivot Stud		2
41	TS-0561052	Hex Nut	1/2"-20UNF	2
42	PJ882-142	Fixed Block		1
43	PJ882-143	Fence		1
44	PJ882-144	Insert		1
45	60B-130	Caution Label (Setting Knives)		1
46	60B-129	Caution Label (Hands Clear)		1
47	PJ882-147	Label (Lock/ Unlock)		1
48	PJ882-148	Scale Label		1
49	PJ882-333	Spring Pin	Ø4x25mm	1

Fence Assembly (60C and 60HH)



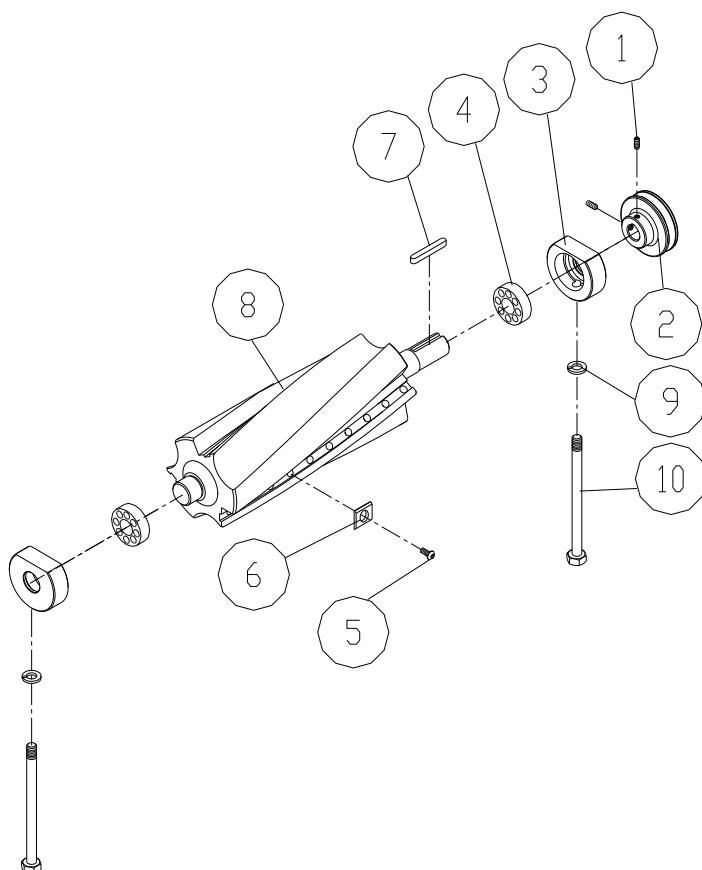
Parts List: Straight Cutterhead Assembly (60C only)

Index No.	Part No.	Description	Size	Qty
	60B-300	Cutterhead Assembly (Index # 1 thru 5, and 10 thru 13).		1
1	6296046	Knife		3
2	6296153	Knife Gib		3
3	6296048	Key	5x5x25mm	1
4	6296049	Ball Bearing	6203-2NSE	2
5	6296050	Bearing Housing		2
6	TS-0267021	Set Screw	1/4"-20x1/4"	2
7	6296051	Pulley		1
8	6285853	Bolt		2
9	TS-0720091	Lock Washer	3/8"	2
10	6296154	Square Head Screw		15
11	6296053	Cutterhead		1
12	6296054	Spring		6
13	6296055	Flat Head Screw	M5-0.8Px12	6
	60B-301	Knife Gauge Assembly (Index # 14, 15, 16)		1
14	6296155	Knife Gauge		2
15	6296156	Knife Gauge Bar		1
16	6296157	E-Clip	ETW-6	2



Parts List: Helical Cutterhead Assembly (60HH only)

Index No.	Part No.	Description	Size	Qty
	60HH-CA.....	Cutterhead Assembly (Index #1 thru 8)		1
1	TS-0267021	Socket Set Screw.....	1/4"-20x1/4"	2
2	6296051	Pulley		1
3	6296050	Bearing Housing		2
4	6296049	Ball Bearing.....	6203-2NSE	2
5	JWP208HH-111	Knife Insert Screw	#10-32x1/2"	54
6	1791212	Knife Insert (set of 10).....		total 54
7	6296048	Key	5x5x25mm	1
8	60HH-308	Helical Cutterhead		1
9	TS-0720091	Lock Washer	3/8"	2
10	6285853	Bolt		2
11	JJ6HH-113	Star Point Screwdriver (not shown)		2

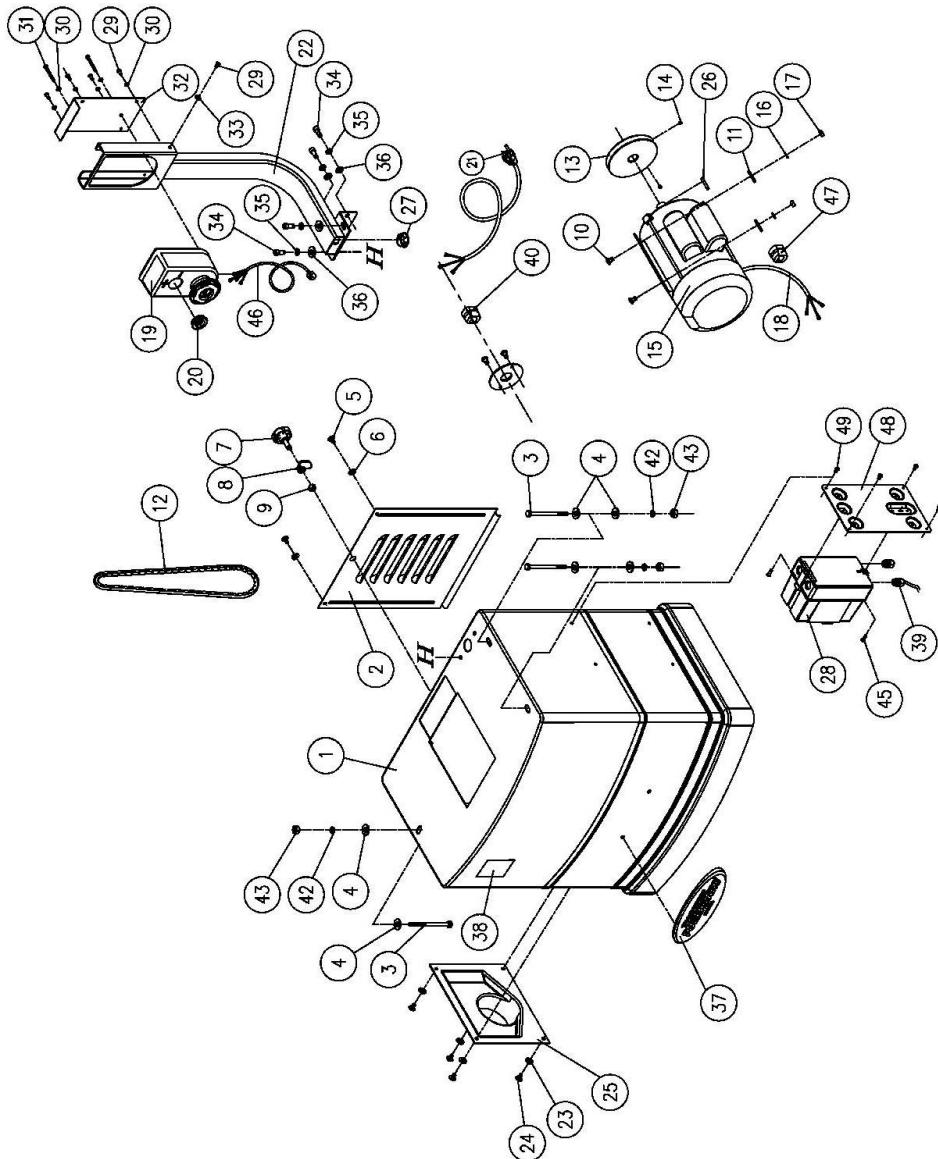


Parts List: Stand Assembly (60C and 60HH)

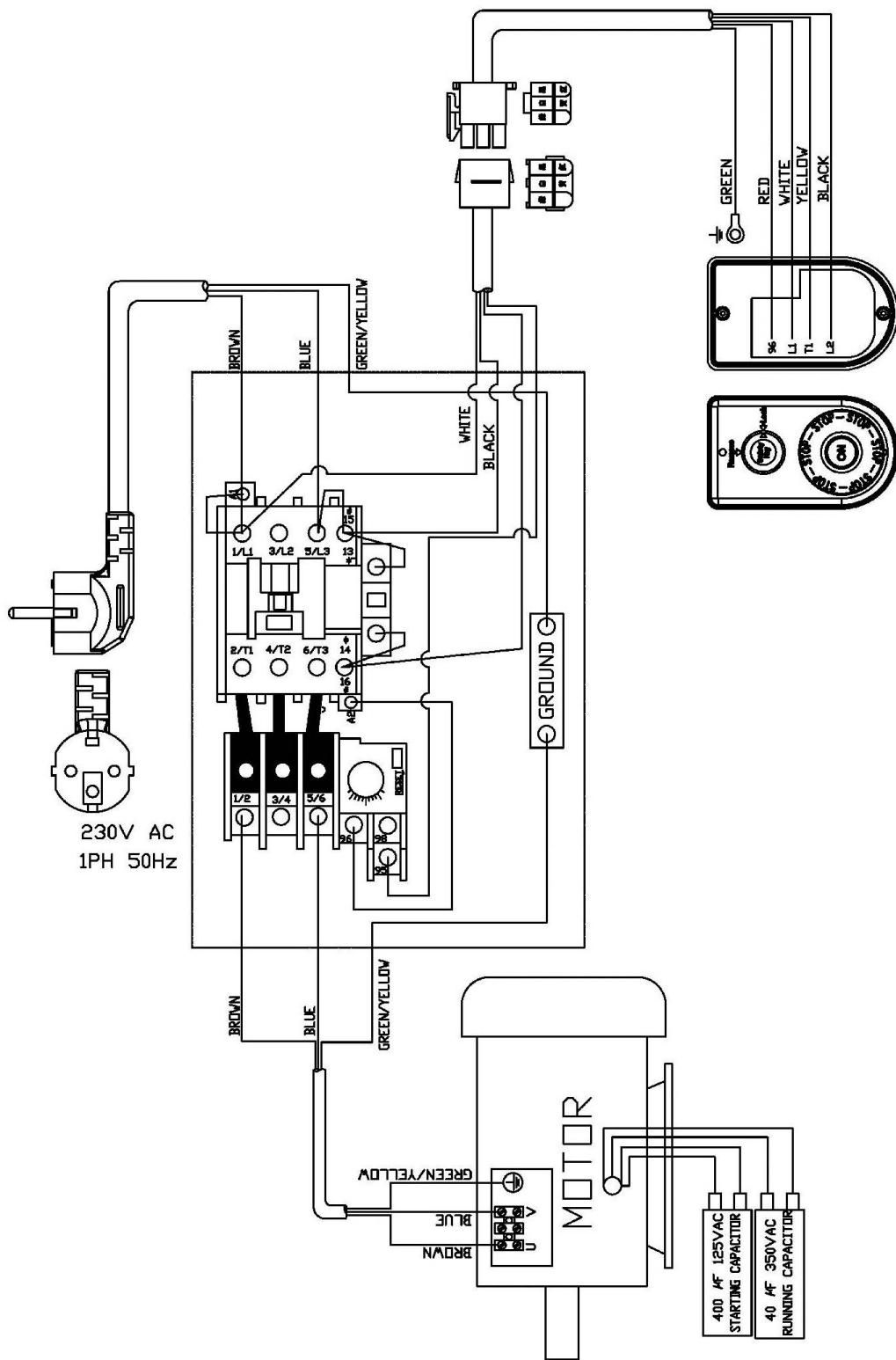
Index No.	Part No.	Description	Size	Qty
	2365025-RU	60C/60HH Stand Assembly (Index #1 thru 51)....2HP, 1Ph, 230V	1	
	2365026-RU	60C/60HH Stand Assembly (Index #1 thru 51)....2HP, 3Ph, 400V	1	
1	60C-401A	Stand.....	1Ph.....	1
	60C-401B	Stand.....	3Ph.....	1
2	60B-402	Door		1
3	60B-403	Carriage Bolt	3/8"-16x2-3/8"	3
4	TS-1550071	Flat Washer.....	3/8"	6
5	TS-1534042	Phillips Pan Head Machine Screw	M6x12	2
6	TS-1550041	Flat Washer.....	M6	2
7	6285975	Screw Knob		1
8	6285976	Door Lock.....		1
9	6285977	Hex Nut	3/8"-16.....	1
10	60B-410	Carriage Bolt	5/16"-18x3/4"	4
11	6285805	Flat Washer.....	5/16".....	4
12	VB-A44	V-Belt	A-44	1
13	60B-413	Motor Pulley		1
14	TS-0267021	Set Screw.....	1/4"-20x1/4"	2
15	PJ882-507E	Motor	2HP, 1Ph, 230V, 50Hz 1	
	60B-415MF	Motor Fan (not shown).....		1
	60B-415MFC	Motor Fan Cover (not shown)		1
	60B-415CS	Centrifugal Switch (not shown)		1
	60B-415MDC	Motor Dustproof Cover (not shown).....		1
	60B-415CC	Capacitor Cover (not shown)		2
	60B-415SCAU	Starting Capacitor (not shown)	400MFD, 125VAC.....	1
	60B-415RCAU	Running Capacitor (not shown)	40uf, 350VAC	1
	PJ882-507AE	Motor	2HP, 3Ph, 400V, 50Hz 1	
	PJ882-507MF	Motor Fan (not shown).....		1
	PJ882-507MFC	Motor Fan Cover (not shown)		1
	PJ882-507MDC	Motor Dustproof Cover (not shown).....		1
16	6285988	Lock Washer	5/16".....	4
17	6285966	Hex Nut	5/16"-18.....	1
18	60B-418E	Motor Cord (1PH).....	H05VV-F 3C x 1.5mm. 1	
	60B-418AE	Motor Cord (3PH).....	H05VV-F 4C x 1.0mm. 1	
19	60C-419	Control Switch		1
20	PM2000-298	Safety Key For Switch.....		1
21	60C-421E	Power Cord (1PH).....	H05VV-F 3C x 1.5mm. 1	
	60C-421AE	Power Cord (3PH).....	H07RN-F 4C x 1.0mm 1	
22	60C-422	Switch Arm		1
23	6285909	Flat Washer	1/4".....	4
24	6285910	Pan Head Screw	1/4"-20x1/2"	4
25	60B-425	Dust Chute		1
26	6285978	Key	5x5x30mm	1
27	60C-427	Cord Protector.....		1
28	PJ882-526D	Magnetic Switch.....	230V, 1PH	1
	PJ882-526ACS	Contactors Switch (not shown)	230V, 1PH	1
	PJ882-526DOR	Overload Relays (not shown)	NTH-14	1
	PJ882-526E	Magnetic Switch.....	400V, 3PH	1
	PJ882-526ECS	Contactors Switch (not shown)	400V, 3PH	1
	PJ882-526EOR	Overload Relay (not shown)	NTH4.....	1
29	JWBS18-447	Screw	M5x8	6
30	TS-1550031	Flat Washer.....	M5	6
31	PJ882-551	Machine Screw	M5x50	2
32	PJ882-548	Switch Plate		1
33	TS-0732041	Star Washer	M5	2
34	TS-0208041	Socket Head Cap Screw.....	5/16"-18x3/4"	4
35	TS-0720081	Lock Washer	5/16".....	4
36	TS-0680031	Flat Washer.....	5/16".....	4

Index No.	Part No.	Description	Size	Qty
37	PM2000-105	Powermatic Nameplate		1
38	6296150	Warning Label		1
39	60C-439	Strain Relief		3
40	60B-440	Strain Relief		1
40	60B-440A	Strain Relief	MG20A	1
42	TS-0720091	Lock Washer	3/8"	3
43	TS-0570031	Hex Nut	3/8"-16	3
45	TS-081C022	Phillips Pan Head Machine Screw	#10-24x3/8"	2
46	60C-446	Control Cord		1
47	60B-447B	Strain Relief	PGA13.5	1
48	60B-448	Switch Plate		1
49	TS-1533042	Phillips Pan Head Machine Screw	M5x0.8x12	4
50	PM2700-440	Wide Stripe		sold per ft.
51	PM2700-441	Narrow Stripe		sold per ft.
52	60C-452	Cord Plate		1
53	TS-0810012	Round Head Slotted Machine Screw	#10-24x1/4	2

Stand Assembly (60C and 60HH)



Electrical Connections – Single Phase, 230 Volt



Electrical Connections – 3 Phase, 400 Volt

