



## JWDS-2244OSC-M DRUM SANDER

**JWDS-2244OSC-M....723544OSCKM  
1~230V, 50Hz**

### PARTS LIST

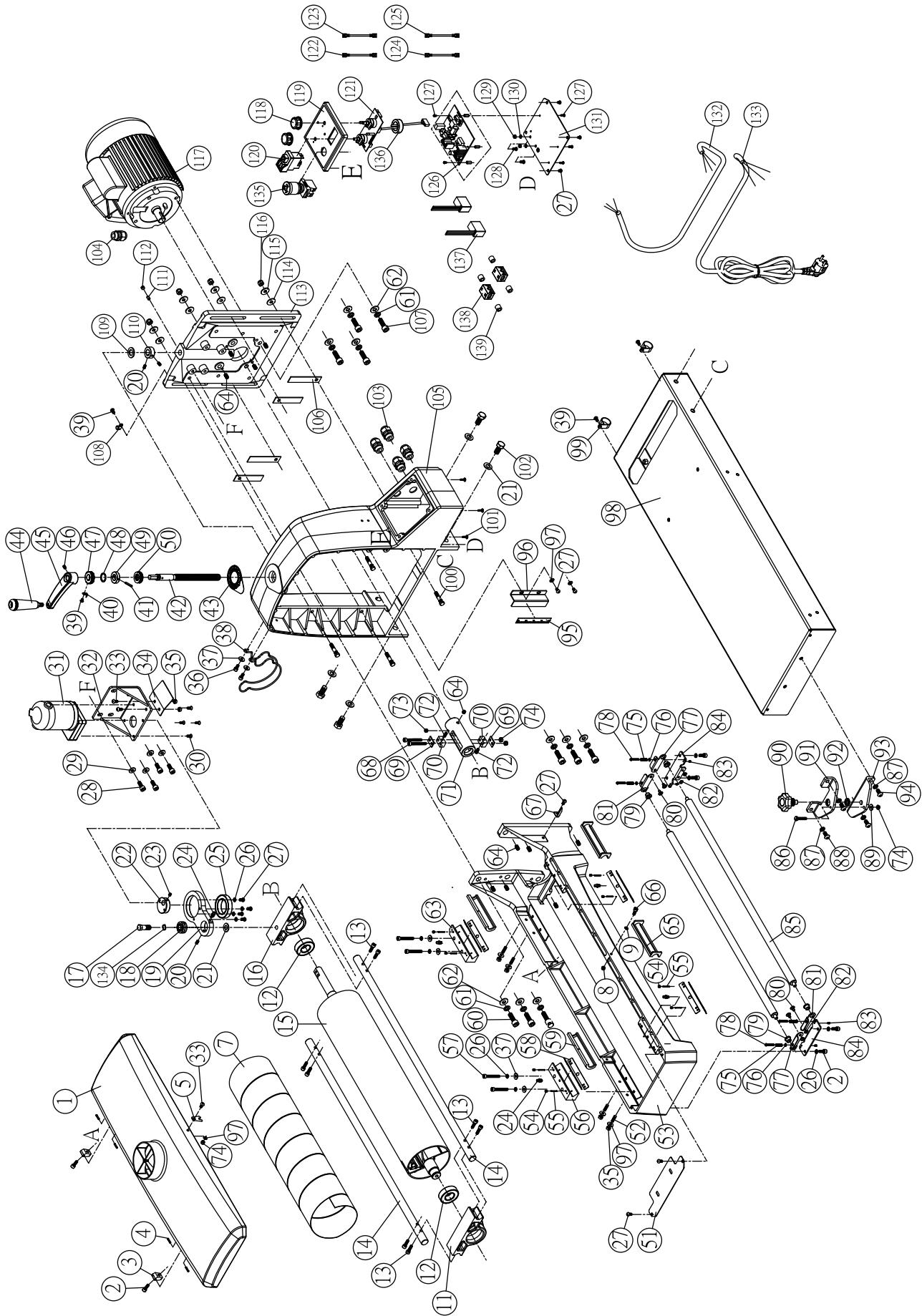
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P-723544OSCKM 2019-5



JWDS-2244OSC-M Head Assembly – Exploded View



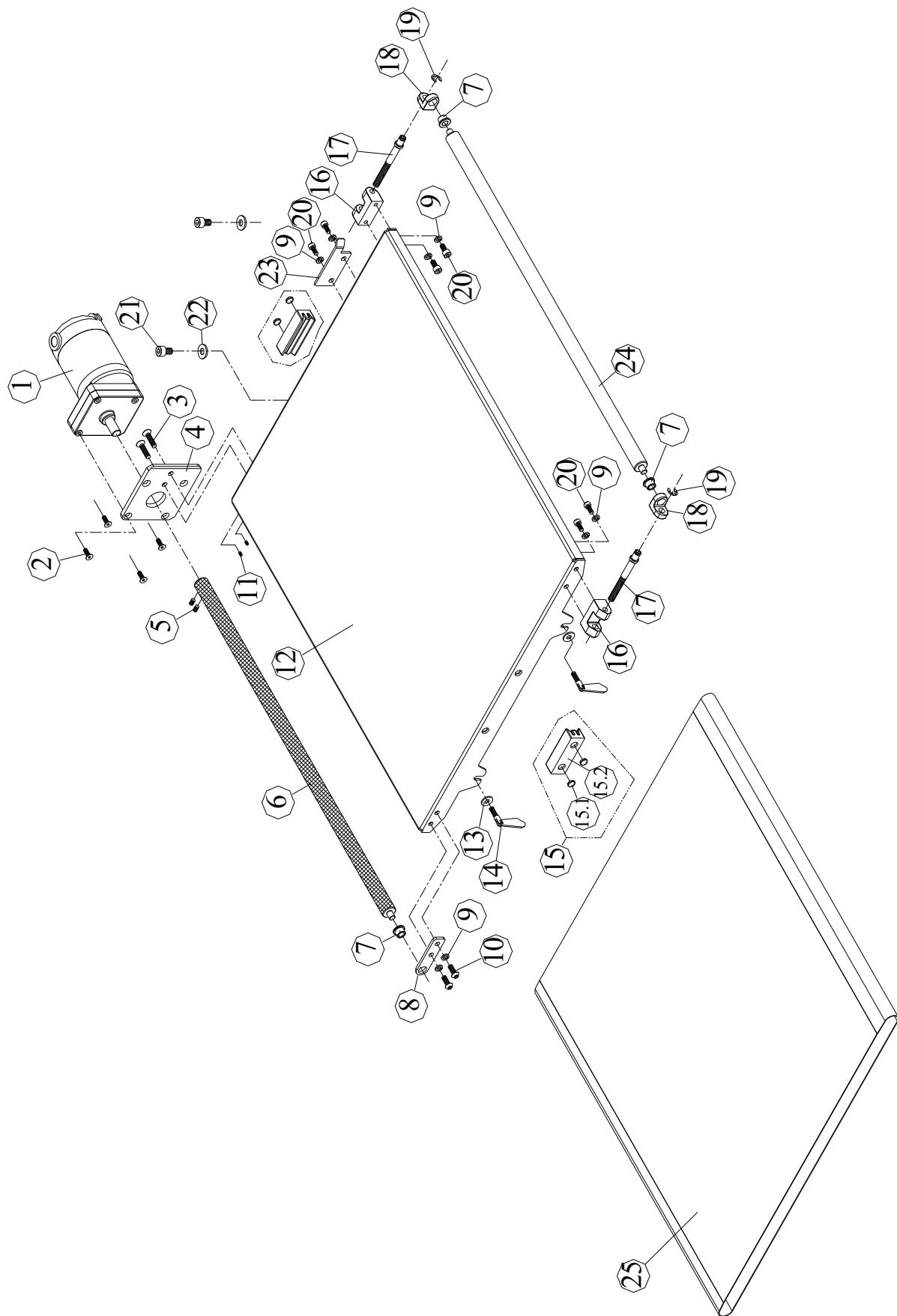
## JWDS-2244OSC-M Head Assembly – Parts List

Index No	Part No	Description	Size	Qty
1	JWDS2244OSC-101	Dust Hood.....		1
2	JWDS2244-102	Socket Head Cap Screw .....	M6-1.0P x 16L .....	6
3	JWDS1632-103	Drum Carriage Hinge .....		2
4	40317-15	Spring Pin.....	3 x 14L .....	4
5	JWDS1632-105E	<b>Locking Plate.....</b>		<b>1</b>
7	JWDS2244-107	Abrasive.....	#80 Grit .....	1
8	TS-1541011	Nylon Lock Hex Nut .....	M5-0.8P .....	1
9	TS-1550031	Flat Washer.....	5.1 x 12 x 1T .....	1
11	JWDS2244OSC-111	Outboard Bearing Housing (Re:15A) .....		1
12	PM2244-115	Ball Bearing (Re:15A) .....	6205VV.....	2
13	TS-1503061	Socket Head Cap Screw (Re:15A) .....	M6-1.0P x 25L .....	8
14	PM2244-115-114	Guide Bar (Re:15A) .....		2
15	JWDS2244OSC-115	Drum (Re:15A) .....		1
15A	JWDS2244OSC-115A	Drum Assembly (includes #11-16) .....		1
16	JWDS2244OSC-116	Inboard Bearing Housing (Re:15A) .....		1
17	JWDS2244OSC-117	Shoulder Screw .....		1
18	JWDS2244OSC-118	Spherical Bearing.....	PB12(SB) .....	1
19	JWDS2244OSC-119	Linking Plate .....		1
20	TS-1523031	Socket Head Set Screw .....	M6-1.0P x 10L .....	3
21	TS-2360121	Flat Washer.....	12 x 23 x 2T .....	5
22	JWDS2244OSC-122	Cam.....		1
23	F010454L	Soc Set Screw CPP w/thrdlckr.....	M6-1.0P x 15L .....	1
24	JWDS2244OSC-124	Grease Fitting .....	M6.....	5
25	BB-6908ZZ	Ball Bearing.....	6908ZZ .....	1
26	TS-2361061	Lock Washer .....	M6 .....	8
27	TS-1534032	Phillips Pan Hd Machine Screw .....	M6-1.0P x 10L .....	16
28	TS-1504041	Socket Head Cap Screw .....	M8-1.25P x 20L .....	4
29	TS-1550061	Flat Washer.....	8 x 18 x 2T .....	4
30	JWDS2244OSC-130	Socket Head Flat Screw .....	M5*0.8P*12L .....	4
31	JWDS2244OSC-131E	<b>Oscillating Motor.....</b>		<b>1</b>
	JWDS1632-201-1	Carbon Brush (not shown).....		2
32	JWDS2244OSC-132	Oscillating Motor Plate .....		1
33	TS-1534042	Phillips Pan Hd Machine Screw .....	M6-1.0P x 12L .....	3
34	JWDS2244OSC-134	Safety Guard .....		1
35	TS-2311061	Hex Nut.....	M6-1.0P .....	6
36	TS-1503031	Socket Head Cap Screw .....	M6-1.0P x 12L .....	2
37	JWDS2244-153	Flat Washer.....	6.4 x 16 x 1.6T .....	6
38	JWDS2244-154	Hose Hanger .....		1
39	JWDS1632-139	Phillips Round Head Screw .....	M5-0.8P x 8L .....	4
40	JWDS1632-138	Pointer .....		1
41	JWDS1632-146	Spring Pin.....	4 x 30L .....	1
42	JWDS2244-158	Height Adjusting Screw.....		1
43	JWDS2244-159E	Incremental Depth Scale .....		1
44	JWDS2244-160	Handle Assembly .....		1
45	JWDS2244-162	Crank .....		1
46	TS-1523031	Socket Head Set Screw .....	M6-1.0P x 10L .....	1
47	JWDS1632-143	Dial .....		1
48	JWDS1632-144	O-Ring .....	P11 .....	1
49	JWDS1632-145	Collar .....		1
50	BB-51103	Thrust Bearing .....	17 x 30 x 9T .....	1
51	JWDS2244OSC-151	Safety Guard .....		1
52	TS-1523061	Socket Head Set Screw .....	M6-1.0P x 20L .....	4
53	JWDS2244OSC-153	Drum Carriage .....		1
54	6286492	Socket Head Set Screw .....	M6-1.0P x 5L .....	8
55	JWDS2244OSC-155	Spring Pin.....	2.5 x 20L .....	8
56	JWDS2244OSC-156	outboard Guide Block.....		1

Index No	Part No	Description	Size	Qty
57	TS-1503101	Socket Head Cap Screw .....	M6-1.0P x 45L .....	4
58	JWDS2244OSC-158	Gib .....		8
59	JWDS2244OSC-159	Seal Cover for Removable Guide Block .....		2
60	TS-1505061	Socket Head Cap Screw .....	M10-1.5P x 40L .....	6
61	TS-2361101	Lock Washer .....	M10.....	10
62	TS-1550071	Flat Washer.....	10 x 25 x 3T .....	10
63	JWDS2244OSC-163	Inboard Guide Block .....		1
64	F010408L	Soc Set Screw CPP w/thrdlckr.....	M8-1.25P x 10L .....	10
65	JWDS2244OSC-165	Seal Cover for Integrated Guide Block.....		2
66	TS-1502071	Socket Head Cap Screw .....	M5-0.8P x 30L .....	1
67	JWDS1632-166	Pointer .....		1
68	JWDS2244OSC-168	Socket Head Cap Screw, Partial Thrd.....	M6-1.0P x 55L .....	2
69	JWDS2244OSC-169	Drive Glider Plate.....		2
70	JWDS2244OSC-170	Drive Glider.....		2
71	JWDS2244OSC-171	Coupling.....		1
72	JWDS2244OSC-172	Ball Plunger.....		2
73	F010455L	Soc Set Screw CPP w/thrdlckr.....	M8-1.25P x 6L .....	1
74	F001753	Nyloc Nut BO .....	M6-1.0P .....	4
75	PM2244-125	Compression Spring.....		4
76	TS-1550021	Flat Washer.....	4.2 x 8 x 0.8T .....	4
77	PM2244-131	Right Tension Roller Suspension Bracket .....		2
78	JWDS1632-126	Phillips Round Head Screw .....	M4-0.7P x 25L .....	4
79	PM2244-130	Oilite Bushing .....		4
80	PM2244-132	Shoulder Screw .....		4
81	PM2244-129	Left Tension Roller Suspension Bracket .....		2
82	63049	Wave Washer .....	WW-6.....	4
83	F010386L	Soc Set Screw CPP w/thrdlckr.....	M4-0.7P x 8L .....	4
84	PM2244-128	Tension Roller Bracket .....		2
85	JWDS2244OSC-185	Tension Roller .....		2
86	TS-1482061	Hex Cap Screw .....	M6-1.0P x 30L .....	1
87	TS-2361081	Lock Washer .....	M8.....	4
88	TS-2248162	Socket Head Button Screw .....	M8-1.25P x 16L .....	2
89	TS-1550041	Flat Washer.....	6.5 x 19 x 2T .....	1
90	JWDS1632-172	Knob .....		1
91	JWDS1632-173	Parallel Adjust Moving Bracket.....		1
92	JWDS1632-174	Oilite Washer.....		1
93	JWDS1632-175	Parallel Adjust Fixed Bracket .....		1
94	TS-2248202	Socket Head Button Screw .....	M8-1.25P x 20L .....	2
95	JWDS2244-168E	Depth Scale .....		1
96	JWDS2244OSC-196	Depth Scale Plate.....		1
97	TS-1550041	Flat Washer.....	6 x 12 x 1T .....	7
98	JWDS2244OSC-198	Base .....		1
99	JWDS1632-188E	Cable Management .....	ACC-5-B .....	2
100	JWDS2244-167	Stud .....		4
101	JWDS2244-172	Self Tapping Screw.....	M4 x 20L .....	4
102	TS-1492021	Hex Cap Screw .....	M12-1.75P x 30L .....	4
103	JWDS2244-177E	Strain Relief .....	M20SAL-2 .....	2
104	JWDS1632-153E	Strain Relief .....	PG 13.5 .....	3
105	JWDS2244OSC-1105	Motor Shroud .....		1
106	JWDS2244-176	Oilite Plate .....		4
107	F005430	Socket Head Cap Screw .....	M10-1.5P x 35L .....	4
108	JWDS2244OSC-1108	Cable Tie .....	ACC-2.5 (7.8mm).....	1
109	JWDS1632-148	Nylon Washer .....		1
110	JWDS1632-149	Collar .....		1
111	PM2244-184	PU Block.....		1
112	5302731	Socket Head Set Screw .....	M8-1.25P x 6L .....	1
113	JWDS2244OSC-1113	Motor Plate .....		1
114	JWDS1632-157	Oilite Washer.....		4
115	TS-1550061	Flat Washer.....	8.2 x 23 x 2T .....	4

Index No	Part No	Description	Size	Qty
116.....	TS-1541031.....	Nylon Lock Hex Nut .....	M8-1.25P .....	4
117.....	JWDS1836-154E .....	Motor.....	"1.75HP, 230V, 50Hz" .....	1
.....	JWDS1632-154SC .....	Starting Capacitor (not shown).....	300MFD 125VAC.....	1
.....	JWDS1632-154SCC .....	Starting Capacitor Cover (not shown) .....	.....	1
.....	JWDS1836-154RC .....	Running Capacitor (not shown).....	50 $\mu$ F 250VAC.....	1
.....	JWDS1632-154FC .....	Fan Cover (not shown) .....	.....	1
.....	JWDS1632-154CF .....	Cooling Fan (not shown).....	.....	1
118.....	PM2244-196.....	Knob .....	.....	2
119.....	JWDS2244OSC-1119E.....	Control Panel (includes label).....	.....	1
120.....	JWDS2244-193E .....	Switch .....	.....	1
121.....	JWDS2244OSC-1121E.....	Potentiometer w/cords & ferrite core .....	.....	1
122.....	JWDS2244-197E .....	Internal Connection Cable (Brown).....	ST 12AWG x 1C x 15cm .....	1
123.....	JWDS2244-198E .....	Internal Connection Cable (Blue).....	ST 12AWG x 1C x 15cm .....	1
124.....	JWDS2244OSC-1124E.....	Internal Connection Cable (Brown).....	ST 16AWG x 1C x 15cm .....	2
125.....	JWDS2244OSC-1125E.....	Internal Connection Cable (Blue).....	ST 16AWG x 1C x 15cm .....	2
126.....	JWDS2244OSC-1126E.....	Circuit Board .....	.....	1
127.....	TS-1531012.....	Phillips Pan Hd Machine Screw .....	M3-0.5P x 5L .....	8
128.....	TS-1533042.....	Phillips Pan Hd Machine Screw .....	M5-0.8P x 12L .....	2
129.....	TS-1540031.....	Hex Nut.....	M5-0.8P .....	2
130.....	F002097.....	Lock Washer, Ext. Tooth.....	M5 .....	2
131.....	JWDS2244-1102 .....	Circuit Board Holder .....	.....	1
132.....	JWDS2244-1103E .....	Motor Cable.....	.....	1
133.....	JWDS1632-190E .....	Power Cable.....	.....	1
134.....	JWDS2244OSC-1134.....	Wave Washer .....	WW-12 .....	1
135.....	JWDS2244-1107E .....	Emergency Stop .....	.....	1
136.....	JWDS2244-1108E .....	Ferrite Core for Potentiometer .....	.....	1
137.....	JWDS1632-196E .....	EMC Filter .....	.....	2
138.....	JWDS2244-1109E .....	Ferrite Core for Belt Motor.....	.....	2
139.....	JWDS2244OSC-139E.....	Foam Pad .....	.....	4
.....	JWDS2244-1105E .....	Motor Label (not shown).....	.....	1
.....	LM000360E.....	Oscillating Motor Label (not shown) .....	.....	1
.....	LM000358E.....	ID Label, JWDS-2244OSC (not shown).....	.....	1
.....	JET-113 .....	JET Logo (not shown).....	113x47mm .....	1
.....	LM000359E.....	Control Panel Label (not shown) .....	.....	1
.....	JWDS1632-197 .....	Left Parallel Adjust Label (not shown) .....	.....	1
.....	JWDS1632-198 .....	Right Parallel Adjust Label (not shown) .....	.....	1
.....	LM000238E.....	Warning Label (not shown) .....	.....	1

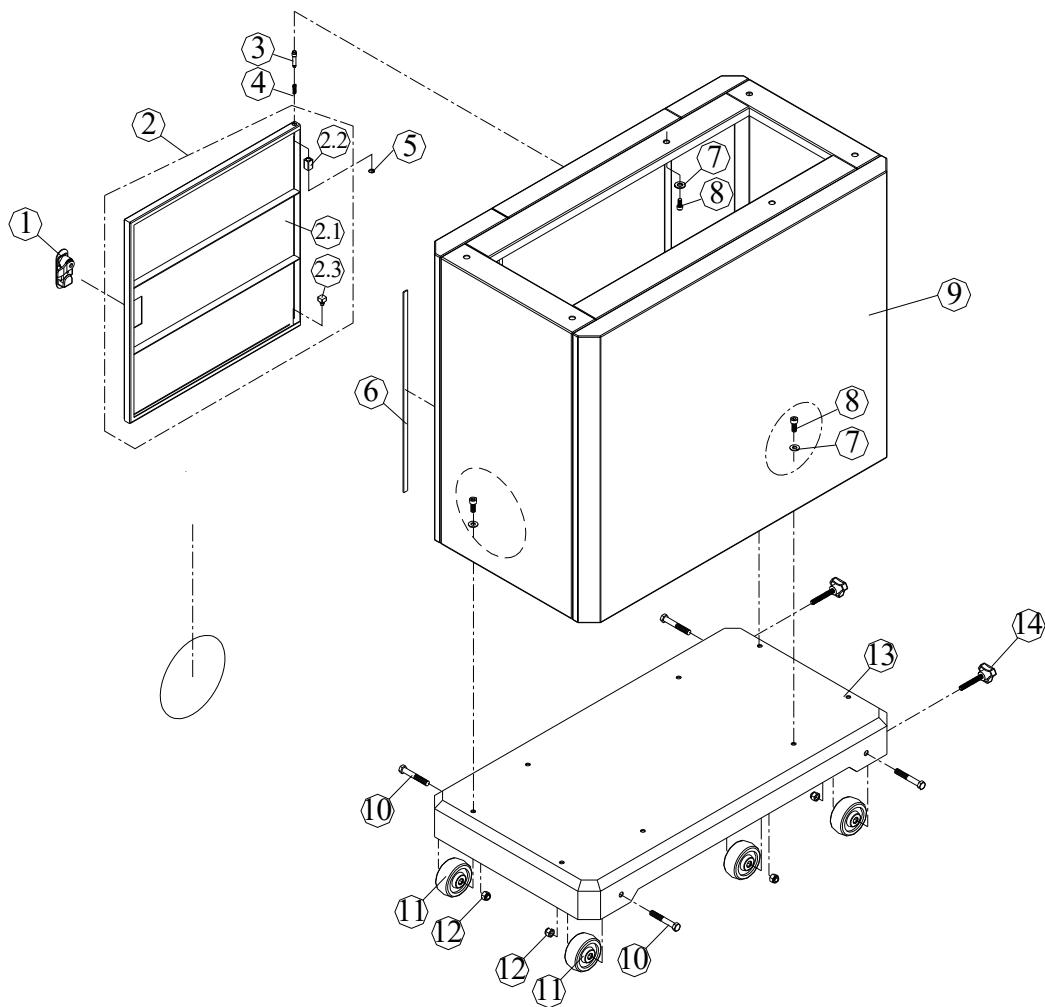
JWDS-2244OSC -M Conveyor Table Assembly Exploded View



## JWDS-2244OSC-M Conveyor Table Assembly – Parts List

<b>Index No</b>	<b>Part No</b>	<b>Description</b>	<b>Size</b>	<b>Qty</b>
1.....	JWDS2244-201E .....	Belt Motor .....	1/30HP 230V.....	1
2.....	F010839.....	Socket Head Flat Screw .....	#10 x 32UNC x 1/2IN L ...	4
3.....	F010985.....	Socket Head Flat Screw .....	M6-1.0P x 35L.....	2
4.....	JWDS1632-204 .....	Belt Motor Plate .....		1
5.....	TS-1522011.....	Socket Head Set Screw .....	M5-0.8P x 5L.....	2
6.....	JWDS2550-206 .....	Drive Roller.....		1
7.....	PM2244-130 .....	Oilite Bushing .....		3
8.....	JWDS1632-208 .....	Drive Roller Bracket.....		1
9.....	TS-2361061.....	Lock Washer .....	M6 .....	8
10.....	TS-2246162.....	Socket Head Button Screw .....	M6-1.0P x 16L .....	2
11.....	TS-1521021.....	Socket Head Set Screw .....	M4-0.7P x 5L .....	2
12.....	JWDS2550-212 .....	Conveyor Table .....		1
13.....	TS-1550041.....	Flat Washer .....	6.5 x 19 x 2T.....	2
14.....	JWDS2550-214 .....	Wing Screw.....		2
15.....	PM2244-213 .....	Tracker Kit (set of 2) .....		1
16.....	JWDS1632-217 .....	Adjusting Rod Bracket .....		2
17.....	JWDS1632-218 .....	Adjusting Rod .....		2
18.....	JWDS1632-219 .....	Driven Roller Bracket .....		2
19.....	JWDS1632-220 .....	E-Retaining Ring .....	ETW-7 .....	2
20.....	TS-1503031.....	Socket Head Cap Screw .....	M6-1.0P x 12L .....	6
21.....	TS-1504021.....	Socket Head Cap Screw .....	M8-1.25P x 12L .....	2
22.....	TS-1550061.....	Flat Washer .....	8.5 x 19 x 2T.....	2
23.....	JWDS1632-224 .....	Guide Plate .....		1
24.....	JWDS2550-224 .....	Driven Roller .....		1
25.....	JWDS2550-225 .....	Conveyor Belt .....		1
26.....	JWDS1632-227E .....	Conveyor Motor Label (not shown) .....		1
27.....	LM000236E.....	Caution Label – Table Lock (not shown) .....		1

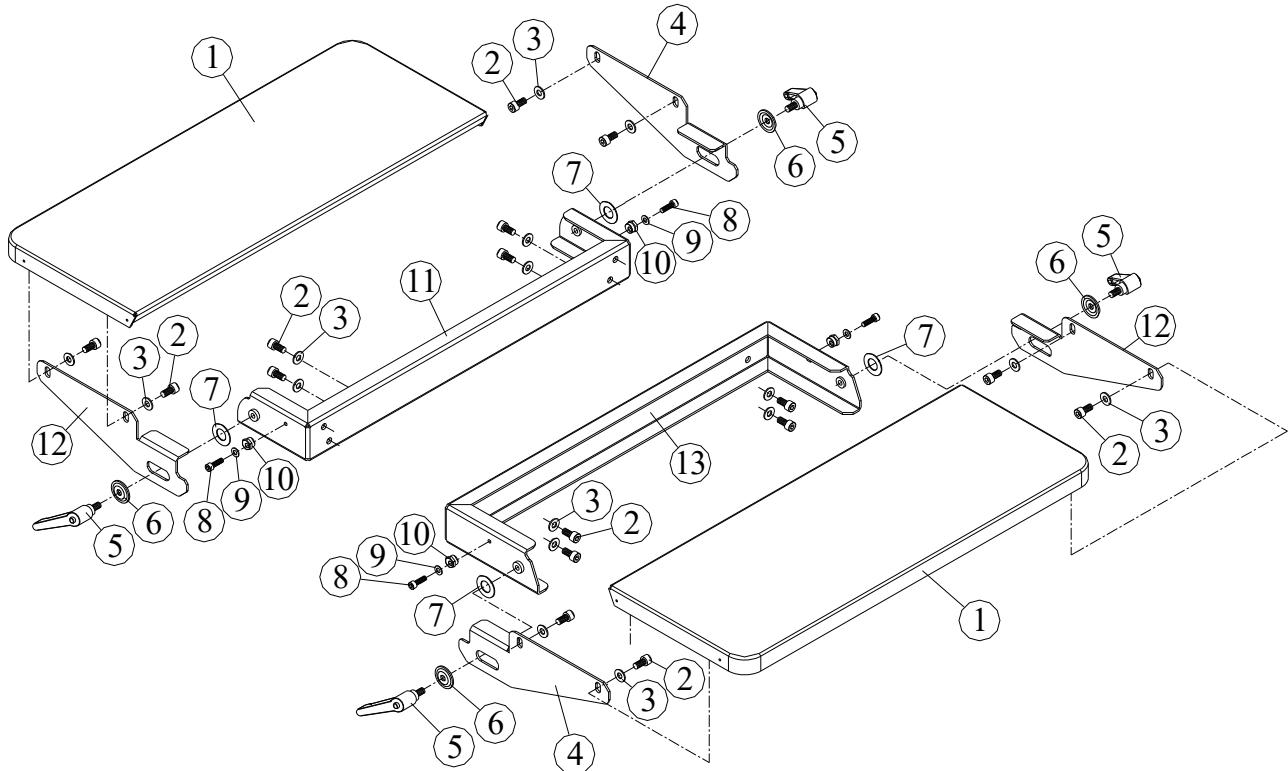
## JWDS-2244OSC-M Closed Stand Assembly – Exploded View



## JWDS-2244OSC-M Closed Stand Assembly – Parts List

Index No	Part No	Description	Size	Qty
.....	723544CS.....	Closed Stand Assembly (#1 thru 14) .....	.....	.....
1.....	JOSS-S-245.....	Door Latch.....	.....	1
2.....	JWDS2550-702 .....	Cabinet Door .....	.....	1
3.....	JOSS-S-242.....	Door Pivot .....	.....	1
4.....	JOSS-S-243.....	Compression Spring .....	.....	1
5.....	6286482.....	E-Retaining Ring Ext. ....	ETW-4 .....	1
6.....	JWDS2550-706 .....	Foam Strip .....	.....	1
7.....	TS-1550061.....	Flat Washer .....	8.3 x 18 x 1.5T.....	14
8.....	TS-1504031.....	Socket Head Cap Screw.....	M8-1.25P x 16L.....	14
9.....	JWDS2550-709 .....	Cabinet .....	.....	1
10.....	TS-0060111.....	Hex Cap Screw.....	3/8"-16UNC x 2-1/2"L ...	4
11.....	PJE-S05 .....	Wheel .....	.....	4
12.....	TS-0640091.....	Nylon Lock Hex Nut .....	3/8"-16UNC .....	4
13.....	JWDS2550-713 .....	Base .....	.....	1
14.....	JWDS2550-714 .....	Knob .....	.....	2

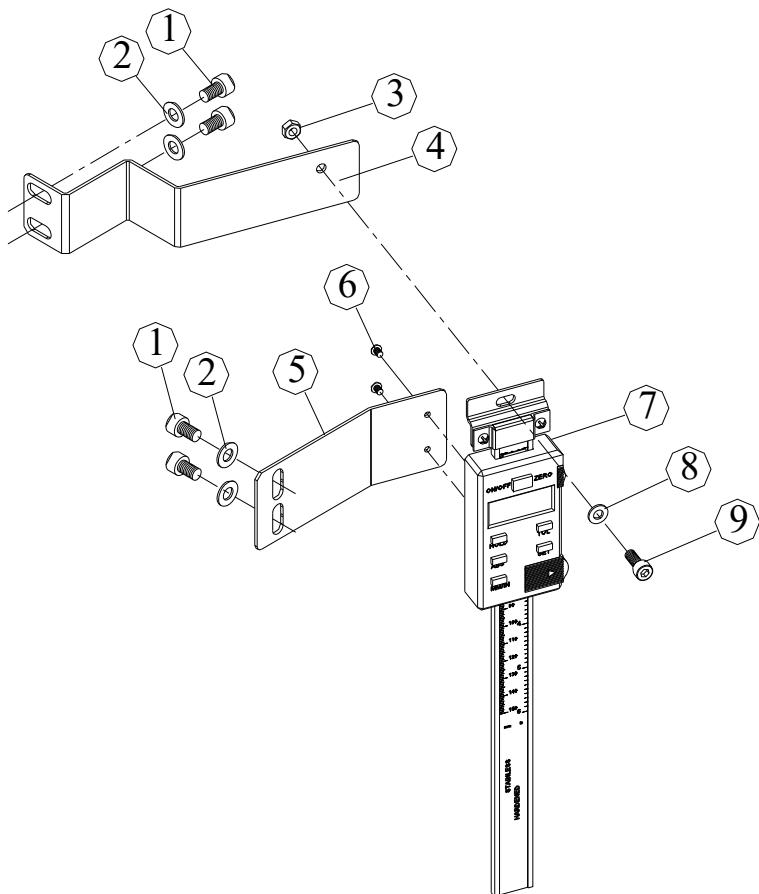
## JWDS-2244OSC-M Infeed and Outfeed Tables (OPTIONAL) – Exploded View



## JWDS-2244OSC-M Infeed and Outfeed Tables (OPTIONAL) – Parts List

Index No	Part No	Description	Size	Qty
	723551	Infeed/Outfeed Table Kit, JWDS-2550 (includes #1-13)		1
1	JWDS2550-401	Extension Table		2
2	TS-1504031	Socket Head Cap Screw	M8-1.25P x 16L	16
3	TS-1550061	Flat Washer	8.3 x 20 x 1.5T	16
4	JWDS2244-404	Left Folding Table Bracket		2
5	JWDS2244-405	Handle		4
6	JWDS2244-406	Disc Washer		4
7	JWDS2244-407	Oilite Washer		4
8	TS-1503051	Socket Head Cap Screw	M6-1.0P x 20L	4
9	TS-1550041	Flat Washer	6.3 x 13 x 2T	4
10	JWDS2244-410	Eccentric Cam		4
11	JWDS2550-411	Rear Fixed Bracket		1
12	JWDS2244-412	Right Folding Table Bracket		2
13	JWDS2550-413	Front Fixed Bracket		1

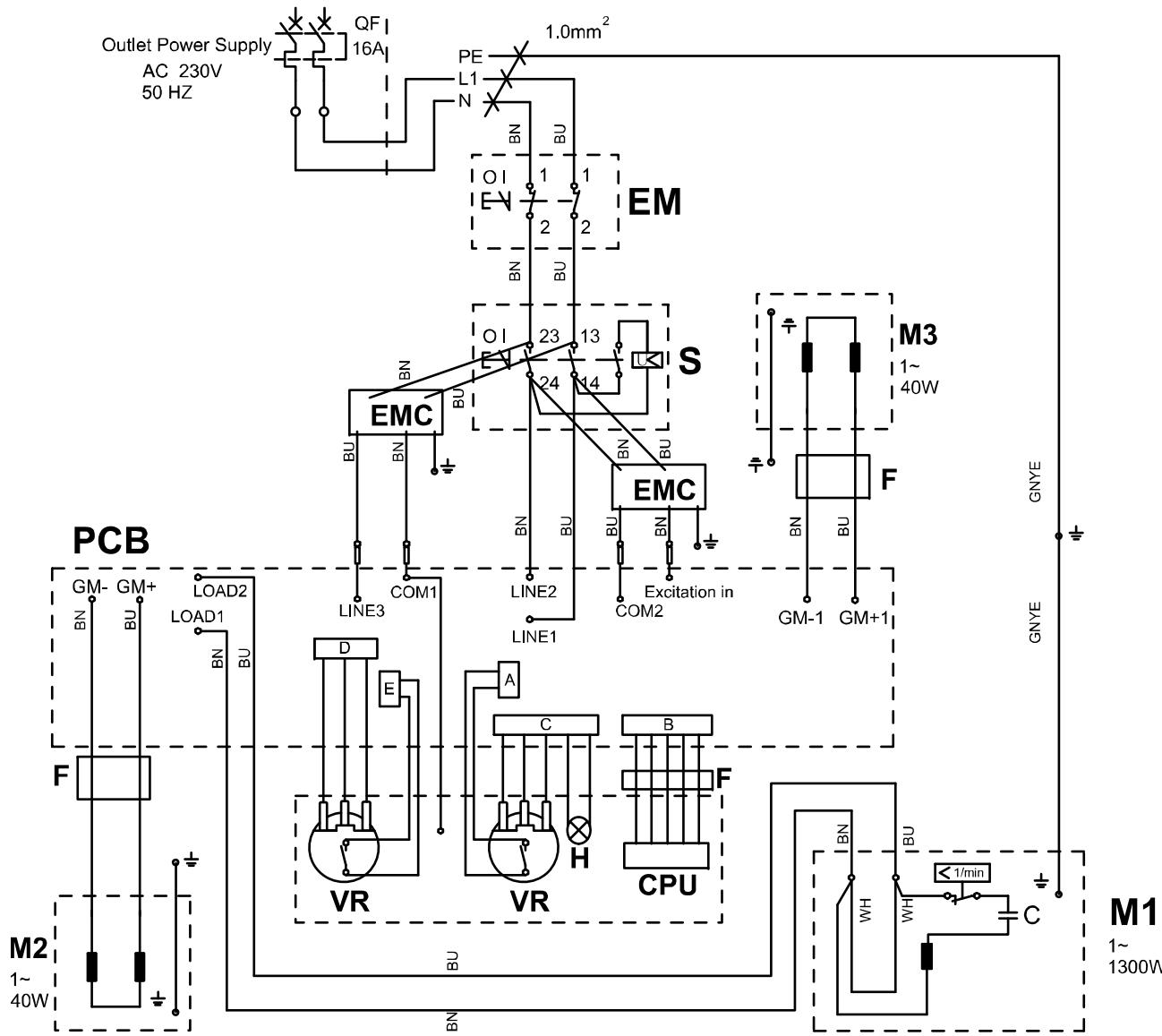
## JWDS-2244OSC-M Digital Reading (OPTIONAL) – Exploded View



## JWDS-2244-M Digital Reading (OPTIONAL) – Parts List

Index No	Part No	Description	Size	Qty
.....	723552.....	Drum Sander DRO Assembly (includes #1 thru 9).....	.....	.....
1.....	TS-1503021.....	Socket Head Cap Screw.....	M6-1.0P x 10L.....	4
2.....	TS-1550041.....	Flat Washer .....	6.5 x 13 x 1T.....	4
3.....	TS-1540031.....	Hex Nut .....	M5-0.8P .....	1
4.....	JWDS2244-504 .....	Upper Bracket .....	.....	1
5.....	JWDS2244-505 .....	Lower Bracket .....	.....	1
6.....	JWDS2244-506 .....	Phillips Round Hd Machine Screw.....	M3-0.5P x 5L.....	2
7.....	JWDS2244-507 .....	DRO .....	.....	1
8.....	TS-1550031.....	Flat Washer .....	5.1 x 10 x 1T.....	1
9.....	TS-1502031.....	Socket Head Cap Screw .....	M5-0.8P x 12L.....	1

JWDS-2244OSC-M.....723544OSCKM.....1~230V, 50Hz



	colour of strands	Litzenfarben	couleur des cordons
BK	black	schwarz	noir
WH	white	weiß	blanc
BU	blue	blau	bleu
YE	yellow	gelb	jaune
RD	red	rot	rouge
BN	brown	braun	brun
GY	grey	grau	gris
GNYE	green-yellow	grün-gelb	vert-jaune
OG	orange	orange	orange
VT	violet	violett	violet

	meaning of symbol	bedeutung der zeichen	interprétation
M1	motor	motor	moteur
M2	motor	motor	moteur
M3	motor	motor	moteur
S	switch	schalter	interrupteur
EM	e-stop	not-Aus Taster	d'urgence
C	condenser	kondensator	condensateur
VR	potentiometer	potentiometer	potentiomètre
EMC	filter	filter	filtre
PCB	circuit board	leiterplatte	carte circuit
H	indication light	anzeigelicht	la lumière d'indication
F	ferrite core	ferritkerne	noyau de ferrite